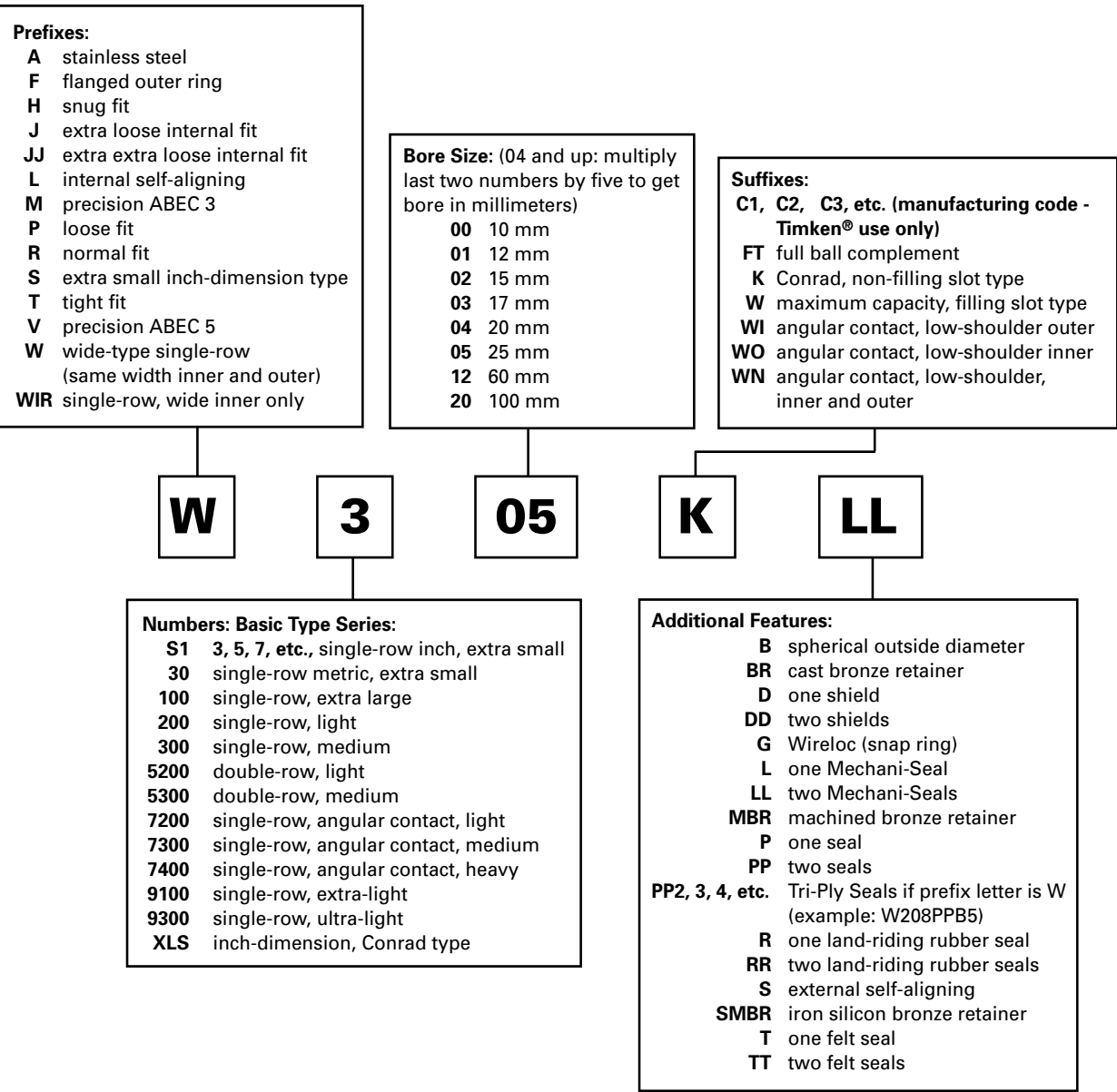




Radial and Angular Contact Ball Bearings





BALL BEARINGS

INTRODUCTION

EXTRA SMALL SERIES

Extra small bearings are available in the 30 Metric Series, the 33 and S Inch Series and the F Flanged Series. These bearings can sustain radial, thrust and combined loads proportionate to the capacities of the small shafts for which they are designed. They are appropriate for use in fractional horsepower motors, precision instruments, domestic appliances, film projectors and similar devices.

The F flanged series has external shoulders with the bearing for mounting in through-bored housings. This series is used where compactness is essential or where it is not feasible to machine housing shoulders.

All series in the extra small family include shielded versions. The 30 Metric Series is also available with felt seals, Mechani-Seals and rubber seals, while the 33 and S Inch Series is available with rubber seals.

Some sizes in the Extra Small Series are manufactured from stainless steel.

EXTRA SMALL 33 AND S SERIES BUSINESS MACHINE BEARINGS

Standard and special extra small bearings are available and often used in business machine applications. They include clamp-type collar bearings for slip-fit mounting on shafts, bearings with Wireloc in the outer ring, and rubber cushioned "O" series with special housed units.

EXTRA LIGHT 9300 AND 9100 SERIES

Bearings in the Extra Light 9300 and 9100 Series are ideally suited for applications where housing diameters are restricted and it is desirable to maintain relatively large shaft diameters. Both series are made in the Conrad or non-filling slot construction with the 9300 Series having a somewhat thinner section.

The 9100 Series is generally available with shields, rubber seals and snap ring combinations. The 9300 Series is selectively available with two rubber seals. Machine tools, textile machinery and jet engine gear boxes are some of the end products in which these series have found wide use.

LIGHT 200 SERIES

Bearings in the 200 Series have a greater section height than the Extra Light 9300 and 9100 Series bearings and feature a close dimensional balance between bore, outside diameter and width. These characteristics make them well-suited for a broad range of applications involving light to medium loads combined with relatively high speeds.

Their versatility has made them a popular design choice of designers and has resulted in many variations in the series. They are available in either the Conrad or maximum capacity type and with shields, rubber seals, Mechani-Seals, felt seals or a combination of shield and seal. Snap ring combinations are also included.

Wide-type 200 Series rubber seal (W200PP) and Mechani-Seal (W200KLL) bearings are made with standard bores and outside diameters, but in widths equal to the corresponding sizes of double-row bearings. This series offers a larger support area for shaft and housing contact and extra space for lubricant.

MEDIUM 300 SERIES

The 300 Series radial ball bearings are similar in construction to the 200 Series, but have considerably heavier cross sections throughout. They provide greater radial and thrust capacity and are able to withstand heavier shock loads.

Because of their rugged construction, these bearings are particularly suited for heavy-duty applications like those found in large electric motors, woodworking machinery and gear boxes. This series includes both Conrad and maximum capacity designs as well as shielded, sealed and snap ring variations.

In the 300 Series wide-type, rubber seal (W300PP) and Mechani-Seal (W300KLL) bearings are made with standard bores and outside diameters, but in width equal to the corresponding sizes of double-row bearings.



Extra Small Series



Extra Light 9300 and 9100 Series



Light 200 Series



Medium 300 Series

Radial and Angular Contact Ball Bearings

XLS AND EXTRA LARGE 100 SERIES

Bearings in the inch-dimension XLS Series and metric-dimension Extra Large 100 Series have extra large diameters and a compact cross section. XLS bearings are made in the Conrad and maximum capacity filling slot designs. The Extra Large 100 Series offers the maximum capacity, filling slot and counterbore types.



XLS and Extra Large 100 Series

TRI-PLY SEAL DISK HARROW BEARINGS

Bearings with Tri-Ply Seals are designed for service involving severe contamination, such as disk harrows, disk tillers and other seed preparation equipment and certain conveyor applications. Tri-Ply sealed units come in two designs – one consisting of three Timken rubber seals separated by steel spacers and retained by steel caps in the outer ring and the other, a highly effective one-piece, molded seal design. Both designs have an exterior shroud cap to protect the seals and reinforce the exceptional sealing action of the complete unit. A patented notched seal groove design, provided on selected sizes, is one of the most positive seal retention methods ever developed.



Tri-Ply Seal Disk Harrow Bearings

HEX BORE BEARINGS

These bearings are designed for either outer or inner ring rotation in low speed, moderately loaded applications such as farm machinery and conveyors. Their chief advantage is ease of mounting. Except for axial positioning by adjacent parts, no collars, setscrews or other external parts are required to lock the inner ring to the hex shaft.



Hex Bore Bearings

R-SEAL DISK HARROW BEARINGS

R-Seal bearings are designed for a wide variety of farm machinery applications where single-lip positive contact seals are required. Each sealing element has a Timken Fafnir rubber seal that effectively seals the bearing with a heavy flare on the cylindrically ground O.D. (inner ring). A steel back-up plate supports the seal rubber and prevents the seal lip from inverting. An outside metal shroud cap gives maximum abrasion protection to the rubber element and completes the assembly that is rolled into the outer ring seal groove for positive retention.

R-Seal radial ball bearings are used in positions in planting, cultivating and harvesting machinery. They are available in various configurations including round bores in metric and inch dimensions and cylindrical and spherical outside diameters.



R-Seal Agricultural Bearings

ANGULAR CONTACT – SINGLE-ROW 7000 PRODUCT FAMILY

Timken offers a 7200WN Light, 7300WN Medium and 7400WN Heavy Series single-row, angular contact bearings, which are designed for combination loading with high-thrust capacity in one direction.

The 7000WN bearings are manufactured with better than ABEC 1 inner ring bore tolerances and ABEC 3 running accuracy. These bearings, when mounted in a duplex arrangement, provide axial and/or radial rigidity in applications where control of shaft displacement is essential.

These bearings are available with various cage designs as defined in the dimension tables. The external dimensions of all 7000WN bearings interchange with corresponding sizes in the 200, 300 and 400 single-row radial series.



Single-Row Angular Contact Bearings 7000 Product Family

ANGULAR CONTACT – DOUBLE-ROW

Double-row Angular Contact Bearings are available in the Light 5200 and Medium 5300 Series. These bearings have the same bores and outside diameters as the corresponding sizes in the 200 and 300 Series, single-row, radial type.

Chief advantages of the double-row type are rigidity, compactness and high capacity. The two rows of balls provide for bearings large radial capacity combined with moderate thrust capacity in either direction.

Double-row bearings are available in both the Conrad (K) construction with uninterrupted race shoulders and the maximum capacity type. The latter has a filling slot in the shoulder of both rings and a maximum ball complement.

Sizes with the W suffix have the filling slot on one side only. In these cases, thrust should be applied on the side opposite the filling slot.



Double-Row Angular Contact



Super Precision Ball Bearings
Angular Contact

Contact Angle:
2 = 15°
3 = 25°

Construction:
K Conrad
WI angular contact; low shoulder on outer ring
WO angular contact; low shoulder on inner ring
WN angular contact; low shoulder on both rings
HX angular contact; low shoulder on both rings

Precision Class:
MM/MMV super high precision between
ABEC 7 (ISO P4) and ABEC 9 (ISO P2)
MMX ultra precision • ABEC 9 (ISO P2)

Retainer: No retainer callout implies Timken® Fafnir® PRC
PRB molded nylon cage
PRC molded reinforced nylon cage
CR phenolic (composition) – Timken Fafnir standard
MBR machined bronze

VV high speed seals

2 MM C 91 04 WI CR DUL A3188

Hybrid
Ceramic

Series:
9300 ultra-light
9100 extra-light
99100 extra-light
200 light
300 medium

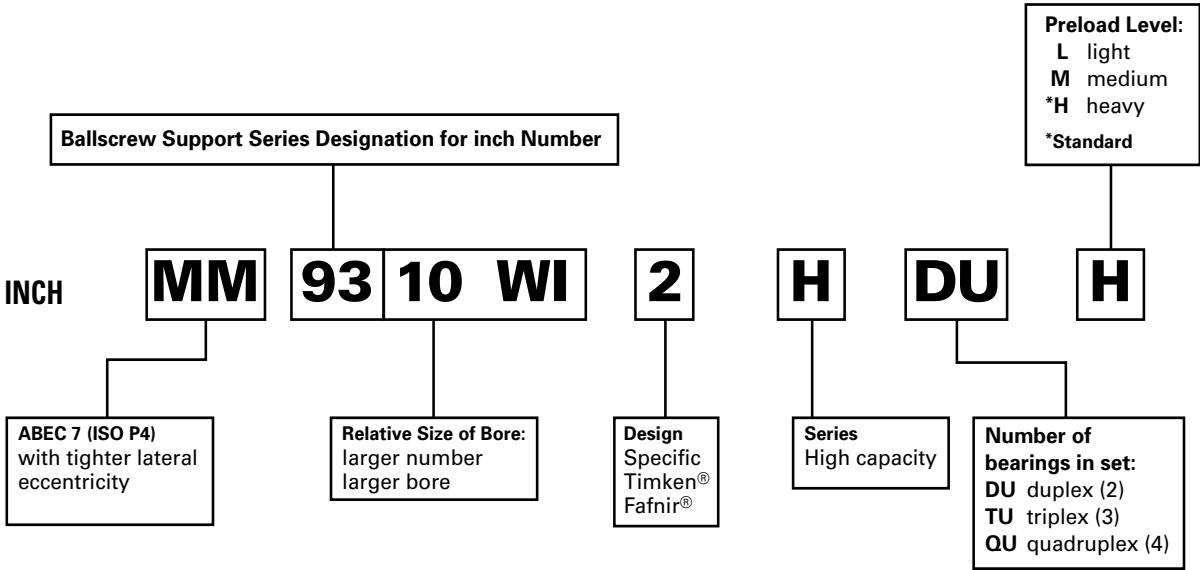
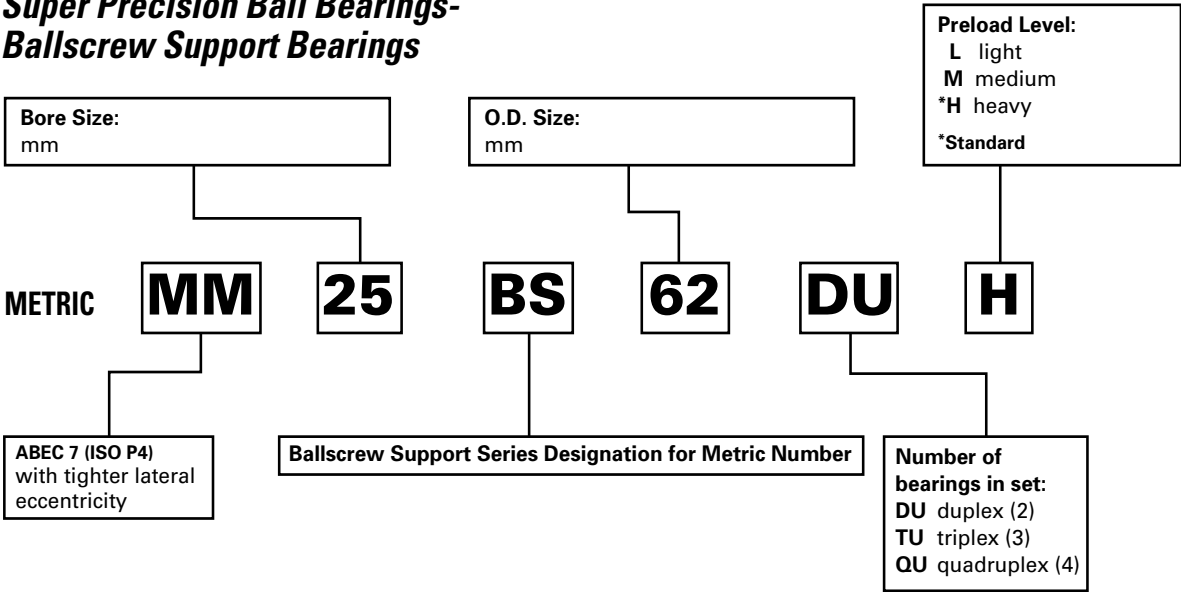
Bore Size:
(04 and up, multiply
these last two num-
bers by 5 to get bore
in millimeters:)
00 10 mm
01 12 mm
02 15 mm
03 17 mm
04 20 mm

Preload: Universal Flush Ground :
*SUX single bearing, extra-light
*SUL single bearing, light
*SUM single bearing, medium
*SUH single bearing, heavy
DUX duplex pairs of bearings, extra-light
DUL duplex pairs of bearings, light
DUM duplex pairs of bearings, medium
DUH duplex pairs of bearings, heavy
TUX triplex set of bearings, extra-light
TUL triplex set of bearings, light
TUM triplex set of bearings, medium
TUH triplex set of bearings, heavy
QUX quadruplex set of bearings, extra-light
QUL quadruplex set of bearings, light
QUM quadruplex set of bearings, medium
QUH quadruplex set of bearings, heavy

An example of
a specification
number for other
than standard



Super Precision Ball Bearings-
Ballscrew Support Bearings





BALL BEARINGS

INTRODUCTION

MEANINGS OF PREFIXES AND SUFFIXES

In the Timken® Fafnir® numbering system the basic number which denotes the size and series is always retained. When special variations are made, as in the case of precision bearings, prefixes and suffixes are added which have definite meanings as follows:

PREFIXES

- MM** • Super Precision • ABEC 7/ABEC 9 (ISO P4/P2)
- 2MM/2MMV** • Super Precision between ABEC 7 and ABEC 9 (ISO P4/P2) • low contact angle - 15°
- 3MM/3MMV** • Super Precision between ABEC 7 and ABEC 9 (ISO P4/P2) • high contact angle - 25°
- MMX** • Ultra Precision • ABEC 9 • (ISO P2)

SUFFIXES

- K** • Deep groove radial
- WI** • Angular contact-low shoulder on outer
- WO** • Angular contact-low shoulder on inner
- WN** • Angular contact-low shoulder on both inner and outer
- HX** • Angular contact-low shoulder on both inner and outer
- CR** • Composition cage (non-metallic)
- MBR** • Machined bronze cage
- SR** • Machined steel cage
- PRB** • Molded nylon cage
- PRC** • Molded nylon cage (reinforced)
- PRF, PRG** • Special high performance material
- SUL** • Flush-ground single bearing • Light preload
- SUM** • Flush-ground single bearing • Medium preload
- SUH** • Flush-ground single bearing • Heavy preload
- DUL** • Flush-ground duplex bearings • Light preload
- DUM** • Flush-ground duplex bearings • Medium preload
- DUH** • Flush-ground duplex bearings • Heavy preload
- TUL** • Flush-ground triplex bearings • Light preload
- TUM** • Flush-ground triplex bearings • Medium preload
- TUH** • Flush-ground triplex bearings • Heavy preload
- QUL** • Flush-ground quadruplex bearings • Light preload
- QUM** • Flush-ground quadruplex bearings • Medium preload
- QUH** • Flush-ground quadruplex bearings • Heavy preload

PERFORMANCE

The performance of a super precision bearing is not completely defined by the ABEC/ISO classes. The latitude of these classes allows for a significant range of variability in product performance among bearing manufacturers. Characteristics such as raceway curvature and uniformity; the balls' conformance to sphericity; race and ball surface finish; waviness of contact areas; preload offset tolerance; cleanliness; calibration of envelope dimensions; matching of bearings within a set; cage design and material; lubricant; radial play; contact angle and precision of ball complement are not defined by ABEC/ISO. All have a direct impact on the service life and performance of a bearing. The lack of a comprehensive standard allows inferior bearings to be marketed as ABEC 7 or 9 (ISO P4 or P2) without the ability to produce superior performance. All Timken MM, MMV, and MMX precision grade comply with strict controls over these non-specified parameters, to provide premium performance.

OPTIMIZED GRADES OF PRECISION

MM, MMV – SUPER PRECISION, SUPER HIGH PRECISION (ABEC 7/9, ISO P4/P2)

Super precision bearings manufactured to the MM(V) tolerance class operate with running accuracy and performance levels meeting ABEC 9 (ISO P2) yet maintain non-critical features at ABEC 7 (ISO P4) level for cost-effectiveness. Bore and O.D. surfaces are coded in micron units for the convenience of the discriminating machine tool builder striving for optimum fitting of crucial spindle components.

MMX – ULTRAPRECISION (ABEC 9, ISO P2)

Super precision bearings with closer tolerances and running accuracies than ABEC 7 (ISO P4) bearings are made to ABEC 9 (ISO P2) tolerances. Bearings produced to these tolerances are generally used on ultra-high-speed grinding spindles designed for tight dimensional tolerances and super-fine surface finishes. Contact your Timken representative for availability of product range.

BEARING TYPES

ANGULAR-CONTACT BEARINGS

2MM-WI types with 15 degree initial contact angle are designed to meet the needs of machine builders for precision bearings which will operate at as low a temperature as possible for a wide range of speeds and operating loads. In order for machines to produce more accurate work at a higher production rate, the bearings must provide a high degree of rigidity in both axial and radial directions while operating at minimum temperatures. For example, precision machining or cutting tools impose heavier loads on bearings than those encountered in precision grinding. In the former, speeds are slower and loads heavier than the latter, where speeds are high and loads light. The 2MM-WI Type gives the machine builder the flexibility required to meet such variations in applications.

Super Precision

3MM-WI manufactured with 25 degree contact angle, are for use on applications where the loading on the bearings is predominately thrust – and a high degree of axial rigidity is a definite requirement. Typical applications for these are large vertical rotary surface grinders, horizontal and vertical disc grinders, and thrust bearing applications for heavy-duty lathes where the bearings must directly carry extremely high tail stock or chucking pressure.

2MM-WO with 15 degree initial contact angle are designed for extremely high-speed applications where centrifugal force of the balls is the principal load on the bearing. Unlike the MM-WI Type, which has a low shoulder outer ring, the 2MM-WO Type has full shoulders on both sides of the outer race and a low shoulder on one side of the inner ring. This design permits assembly with a maximum complement of balls and a one-piece cage which pilots against the precision-ground lands of the outer ring. Generally this bearing series is supplied with a separable inner ring and ball retaining cage along with special race geometry for extremely high-speed operation.

2MMV and 3MMV-HX are dimensionally interchangeable with equivalent 9100, 99100, 9300 and ISO Series-10 and 19 bearings. These designs enable spindle heads to remove more material in less time while maintaining superior machining tolerances. This is achieved through a proven combination of unique ball complements with precision engineering raceway geometries.

2MMV and 3MMV-HX VV possess all of the high-speed advantages of the HX but with true high speed seals. These bearing seals protect lubricant from outside contaminants while ensuring internal lubricant retention, extending service life significantly.

2MMV and 3MMV 99100WN are available with 15 degree or 25 degree contact angle variations and have been developed to operate under the demanding requirements of high-speed machine tools. They incorporate design features which permit operation at higher speeds than standard angular contact ball bearings. The bore, outside diameter and width are the same as the MM9100 Series.

BALL SCREW SUPPORT BEARINGS

To meet the demands of the servo-controlled machinery field, the Timken® Fafnir® ball screw support bearings are specially designed with steep contact angles and offer high levels of stiffness for ball screw application requirements. Timken's most recent product offering in this area is a series of double-row, sealed, flanged (or cartridge) units that use an integral double-row outer ring to help simplify installation procedures. Timken offers the following ball screw support bearing products:

- Inch Series bearings (MM9300)
- Metric Series bearings (MMBS)
- Flanged Cylindrical Cartridge housings (BSBU)
- Pillow Block housings (BSPB)
- Integral Double-Row units (MMN, MMF)



2MM-WI &
3MM-WI Types



HXVV Types



2MMV99100 Types



MM9300WI DUH (Inch)
MM...BS...DUH (Metric)

D



BALL BEARINGS

INTRODUCTION

Workhead and tool spindles are the most important components of machine tools. Consequently, to reach the requirements for spindle speed, work accuracy and finish, selection of the proper size and type of ball bearings to support these spindles is a critical design problem.

Of all the anti-friction bearing types, super precision ball bearings have proved to be the best value for the wide variety of bearing applications covering broad ranges of operating loads, speeds and lubrication conditions. Duplexed, preloaded, angular contact bearings with one-piece composition retainers, have excellent capacity and provide maximum spindle rigidity. These bearings are widely used in achieving faster speeds, greater accuracy, smoother finishes and higher production rates.

Many considerations are involved in the choice of bearings for precision applications. Among those which influence the performance of machine tool spindles are the internal fit-up and geometry of the bearings, the mounting arrangement, the shaft and housing mounting fits, the balance and alignment of the rotating parts, and last, but equally important, the lubrication. While many of these factors are significant in slow-speed applications, all of them must be considered for high-speed spindles.

To minimize deflection under load, shafts for machine tool spindles are designed to have a minimum unsupported length and maximum cross-section. For the same reason, spindle housings are designed heavy enough to carry the work load. Their cross-sections are made as uniform as possible to reduce stress concentration during uneven deflection of the frame due to thermal changes. In addition, heavy, well-proportioned housings can function as sinks to conduct heat away from ball bearings.

SELECTIVE ASSEMBLY

Under certain conditions it may be desirable to control fits more accurately without the added expense of using closer tolerance bearings and assembly parts. This can be accomplished by selective assembly of the bearings, shafts, and housings, after they have been sized and sorted according to bores and outside diameters. Timken provides bore and O.D. micron coding as standard practice for super precision angular contact radial ball bearings. This improved fit-up at assembly provides a higher degree of precision from the spindle.

SUCCESSFUL APPLICATIONS

Detailed assembly drawings on the following pages are representative of successful applications of Timken® Fafnir® super precision bearings on such equipment; high-cycle wheel heads; high-speed internal grinding spindles; super precision work heads; and high-speed router spindles. It is hoped that these arrangements will stimulate questions regarding your particular application problems which will promptly be addressed by your Timken representative.

SPECIAL REQUIREMENTS

High-speed grease-lubricated spindles and heavy precision workheads requiring unusual rigidity and running accuracy are a few of the many special problems involving super precision bearings. These and many other applications generally require design features that can be reviewed by your Timken representative.

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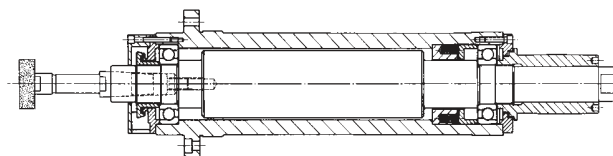


Super Precision

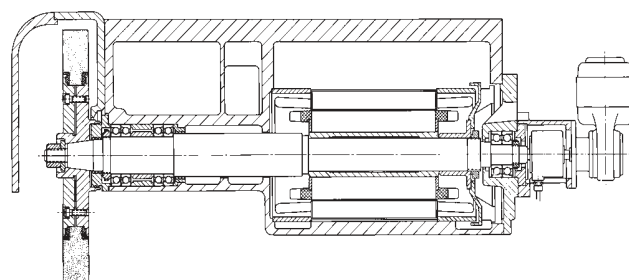
APPLICATIONS

HIGH-SPEED INTERNAL GRINDING SPINDLE

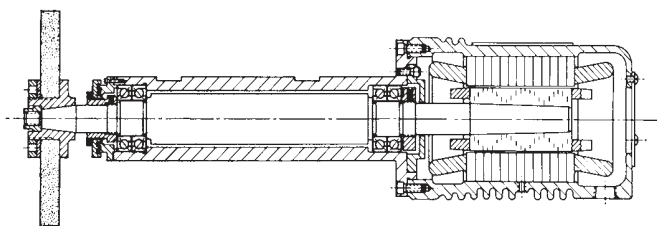
Designed for internal precision grinding, this spindle incorporates 2MM9106W0-CR super precision bearings, preloaded by a nest of coiled helical springs mounted in a cartridge. Thrust load exerted by the springs assures intimate contact of the balls with the bearing raceways under all operating conditions. The sealed construction provides highly effective protection against intrusion of coolant and foreign matter. Grease, packed in each bearing prior to assembly, is sealed-in for life. Operating speed of this spindle is 25000 RPM.

**ULTRA PRECISION SURFACE GRINDING SPINDLE**

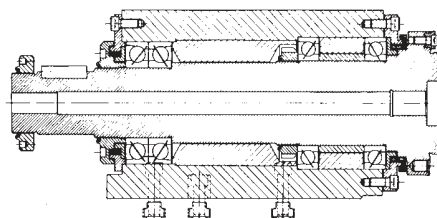
2MMX9122WI-DUM super precision bearings, produced to ABEC9 tolerances, are employed in this horizontal surface grinding spindle for maximum rigidity and accuracy. A back-to-back pair of 2MM312WI-CR-DUL super precision bearings is used at the floating location. This spindle grinds surfaces that are accurate within .000025 inch, flat and parallel, are square within .000010 inch, and to a surface finish of 5 rms, or better. The spindle, driven by a 30 hp motor, operates at 900 RPM. Bearings are packed with grease prior to assembly.

**PRECISION SURFACE GRINDING SPINDLE**

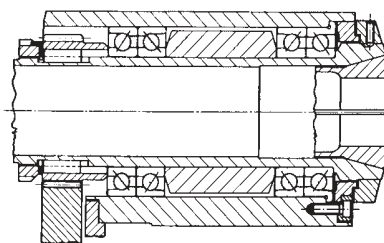
This motorized surface grinding spindle, operating at 3600 RPM, uses 2MM9107WI-DUM duplex super precision preloaded bearings at both locations, mounted back-to-back, with one pair floating. Labyrinth slinger-type sealing prevents entry of contaminants and seals in the lubrication. Bearings are grease lubricated for life.

**HEAVY-DUTY PRECISION BORING SPINDLE**

Super precision, duplexed, preloaded bearings mounted back-to-back are used at each location in this boring spindle to assure smooth performance and a high degree of radial and axial rigidity. Operating speeds vary between 200 and 3000 RPM. Equal-length spacers between the bearings at the work end increase spindle rigidity. When the bearings are properly positioned on the shaft and the respective rings securely clamped, the preload is reproduced and no subsequent adjustment is required. Just prior to assembly, each bearing is packed with grease for life.

**SIX-SPINDLE AUTOMATIC SCREW MACHINE**

This bearing arrangement meets the demand for a high-speed, heavy-duty, multiple-spindle screw machine to operate with constant accuracy at maximum production. Because of the hollow shaft construction and the short distance between bearings, extra-light series duplex pairs are used at each location. This affords a high degree of radial rigidity and adds stiffness to the shaft. By mounting a duplex pair of flanged (3MMF) bearings with a 2MM super precision bearing, back-to-back, under a predetermined preload at the front end, accuracy and rigidity of the spindle are assured and permit a straight housing bore. The rear pair of back-to-back bearings is allowed to float in the housing, making an outer-ring spacer unnecessary. Lubrication is by pressure-feed oil circulation.



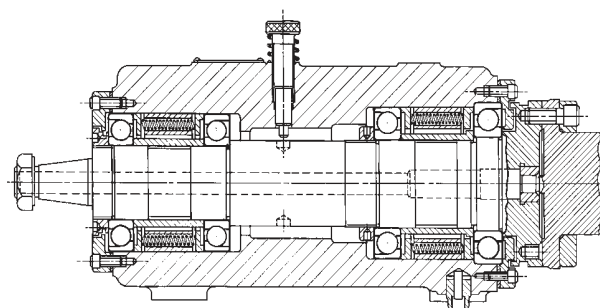
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BALL BEARINGS

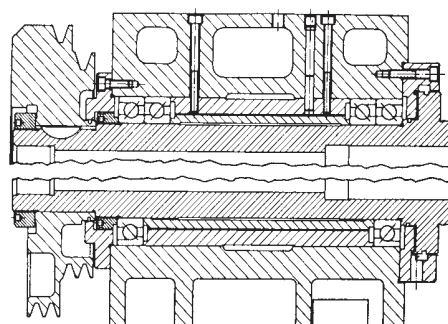
HIGH-SPEED PRECISION BORING HEAD

This high-speed boring head operates at 2500 to 3000 RPM, employing angular-contact, super precision bearings. The front bearings are of different sizes. The outer ring of the larger bearing abuts and is clamped against the housing shoulder. The inboard bearing is permitted to move axially in its housing under spring load. At the rear location two bearings, of the same size and spring loaded, are allowed to float in the housing as temperature differentials occur in the operation spindle. With this head, interference shafts may be permitted without affecting bearing preload. Excessive heat generation is prevented, resulting in low operating temperatures. Bearings are grease lubricated.



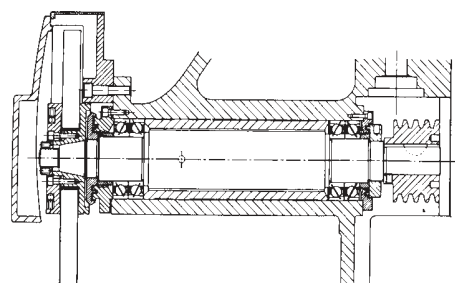
ULTRA PRECISION GRINDING WORKHEAD

This workhead must maintain straightness and roundness accuracy within ten millionths (.000010) of an inch. To meet such rigid requirements for extremely close dimensional control, ultra precision ball bearings and a shaft of extra stiffness are used. The bearings for such applications are manufactured to tolerances closer than those for ABEC 9 (ISO P2) specifications. Equally important is the high degree of workmanship and accuracy with which the shaft, housing and component parts of the workhead must be made. Upper section shows a four-bearing arrangement for heavy work. Lower half shows a two-bearing mounting for lighter work. In either case, the bearings are packed with grease, prior to mounting.



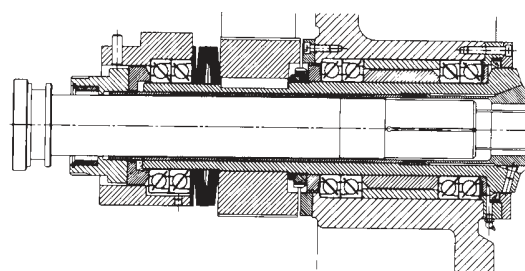
PRECISION TOOLROOM SURFACE GRINDER SPINDLE

Timken® Fafnir® duplexed, super precision, preloaded bearings used in this spindle provide the high degree of rigidity in both directions necessary to meet requirements for modern surface grinding and to assure efficient performance at a low operating temperature. The housing is bored straight-through to assure true alignment – the housing shoulders are eliminated. The precision ground outer sleeve is doweled to the housing to provide the means for stabilizing the spindle axially at the work end bearing location. The rear pair of bearings floats to compensate for thermal changes. Bearings are grease lubricated for life just prior to assembly.



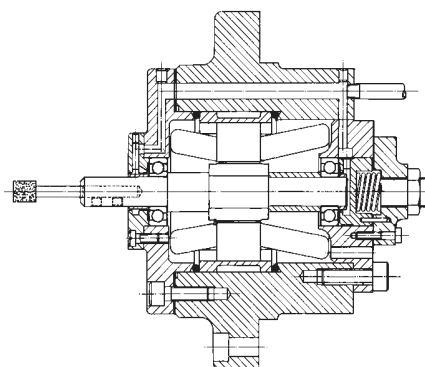
SINGLE BAR MACHINE

This spindle is supported by two pairs of 2MM9124WI-DUM super precision bearings, mounted back-to-back in tandem pairs. Operating speeds vary from 78 to 1500 RPM. A pair of 2MM9122WI-DUM bearings mounted in tandem carries a 25000 pound thrust load during the unchucking operation. The bearings are grease packed for life prior to assembly.



100,000 RPM HIGH-CYCLE WHEELHEAD

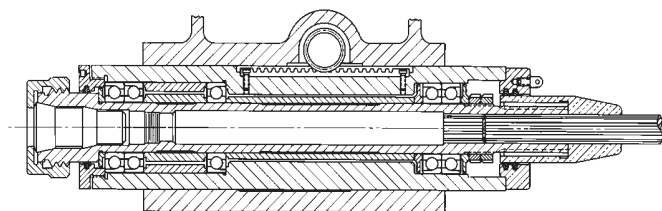
Super precision 2MMX9101WO-CR bearings produced to ABEC 9 (ISO P2) RPM tolerances are spring-loaded in this wheelhead which operates at 100,000 RPM. Oil mist lubrication is employed and the motor is water cooled.



Super Precision

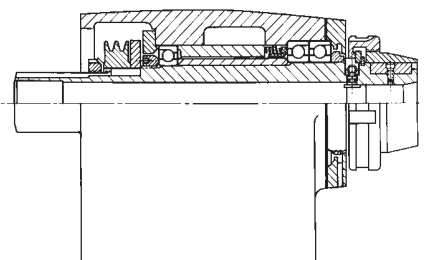
PRECISION JIG-BORING SPINDLE

This jig-boring spindle delivers extreme accuracy over a wide range of speeds. Excellently designed, it is supported with 2MM210WI-DUM grease-lubricated super precision bearings. With this spindle, holes located to an accuracy of one ten-thousandth (.0001) of an inch are bore ground straight and to size limits of better than two ten-thousandths (.0002) of an inch.



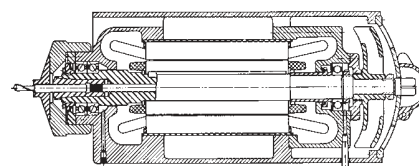
SUPER PRECISION LATHE HEADSTOCK

This lathe spindle produces work held to a roundness of 35 millionths (.000035) of an inch. Maximum operating speed is 4800 RPM. Tandem pair of 3MM9114WI-DUL bearings is opposed by a spring-loaded 3MM9113WI bearing, resulting in excellent spindle rigidity. Bearings are prelubricated with grease.



HIGH-SPEED MOTORIZED ROUTER

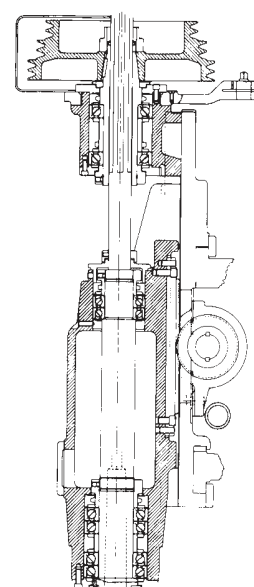
A specially matched duplex pair of Timken® Fafnir® 2MM210WI-DU-FS223 super precision ball bearings, mounted back-to-back at the work end, affords the necessary bearing rigidity to permit routing through aluminum plate one inch thick with a single pass. The upper bearing is spring-loaded and permitted to float. Router is driven by a 30 hp motor at speeds up to 15000 RPM, and uses oil mist lubrication.



PRECISION VERTICAL MILLING SPINDLE

This spindle operates at 12 different speeds ranging from 260 to 6200 rpm under a wide variety of conditions. At the work end, two duplex pairs of Timken Fafnir 2MM212WI-DUL preloaded bearings are mounted in tandem in a back-to-back arrangement, separated by spacers of equal length. This affords extremely high radial and axial rigidity. At the center, a pair of Timken Fafnir 2MM210WI-DUL bearings mounted back-to-back permits axial float of the spindle to compensate for thermal changes.

The driving pulley shaft is rigidly supported by a widely spaced duplex pair of Timken Fafnir 2MM212WI-DUL preloaded bearings. All bearings are grease packed for life.



D